



HEAVY-DUTY TABLES



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COLLABORATIVE



ADJUSTABLE





HEAVY-DUTY TABLE VARIATIONS



The **NPS Heavy Duty Table** is ideal for any makerspace environment. The 16-Gauge apron and 14-Gauge legs make this table virtually indestructible. Available with either fixed or adjustable height legs. Adjustable legs can be raised in 1" increments and are locked firmly in place with 2 K-9 external tooth lock washers and heavy duty tamper-free hex screws. All legs come standard with simple-adjust glides and have a caster option for easy mobility. **Play. Work. Study.**



Tabletops



Standard High Pressure Laminate
.75" particleboard core
HPL Surface | T-molding (H)



Supreme High Pressure Laminate
1.2" MDF core
HPL Surface | Protect Edge (S)



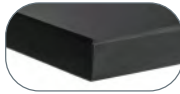
Whiteboard
1.2" Particleboard Core
Markerboard HPL Surface
| PVC Edge Banding (W)



Chem-Res
1" Particleboard Core
Chemical Resistant Top
Edge Banding (C)



Phenolic
.75" Solid Phenolic
Designer Beveled Edges (P)



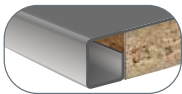
Trespa
.75" Cellulose Core
Designer Beveled Edges (T)



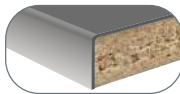
Epoxy
1" Solid Epoxy
Designer Beveled Edges (E)



Butcherblock
1.75" Solid Maple Wood
Proprietary UV Finish (B)
See back for warranty, finish options and care instructions.



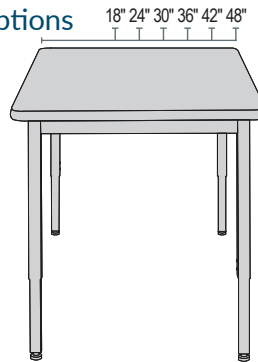
Stainless Steel Safety Return
1.75" Particleboard Core
Grade 304 Stainless Steel Top (STRET)
See back for more info and care instructions.



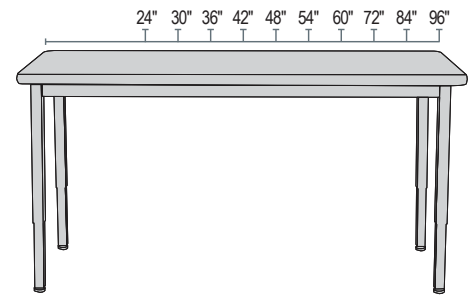
Stainless Steel Straight Edge
1.75" Particleboard Core
Grade 304 Stainless Steel Top (ST)
See back for more info and care instructions.

Table Sizes

Width Options



Length Options



Leg Construction

Fixed Height Legs:



Adjustable Height Legs:



Standard Features



Corner Brackets
Bolted Onto Frame



Dual-Side Leg
Connection



Welded 12-Gauge
Leg Top Plate



Adjustable Legs
Adjust in 1"
Increments



11-Gauge Welded
Support Brackets



16-Gauge
Channel Frame



Leveling Glides
Can Add up to 3/4"
Height to Table



Legs Built with
1-1/2" Square Tubing
14 Gauge Thickness

[View our Laminate and Edge Design Options](#)

Optional Accessories

Casters

3" Heavy-Duty Casters



- 4 Heavy Duty Swivel Locking Casters
- Increases the Table Height by 3¼"
- A Set of Gussets Is Included With Casters

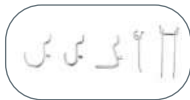
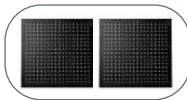
Corner Gussets



- 13-Gauge Steel
- Tamper-Free Hardware
- All tables wider than 30", longer than 72" will include a set of gussets
- Recommended When Using Tables Above 30" High

Peg Boards

Available for 24" and 30" Tables



- Two 16-Gauge Industrial Grade Peg Boards Included in Each Set
- Variety Set of 50 7-Gauge Chromed Pegs Included With Each Peg Board Set
- Holes Spaced 1" Apart
- Assembled With Tamper-Free Self-Tapping Screws



Frame# Description

HDT3	Heavy Duty Table, Height Adjustable, Textured Black
HDT7	Heavy Duty Table, Fixed Height Legs, Textured Black
HDT8	Heavy Duty Table, Height Adjustable, Soft Grey
HDT9	Heavy Duty Table, Fixed Height Legs, Soft Grey

Size (Width/Length in inches)

1824	1830	1836	1842	1848	1854	1860	1872	1884	1896
2424	2430	2436	2442	2448	2454	2460	2472	2484	2496
3030	3036	3042	3048	3054	3060	3072	3084	3096	
3636	3642	3648	3654	3660	3672	3684	3696		
4242	4248	4254	4260	4272	4284	4296			
4848	4854	4860	4872	4884	4896				

- Quick ship tables available, choose from tops B, W, C, P, and H with grey nebula laminate
- Quick ship tables available, choose from tops P and C
- Quick ship tables available with top C only

Standard lead time is 8 weeks. Quick ship lead time is 7 days.

Top Description/Edge

B	1.75" Solid Maple Butcherblock/UV Finish
W	1.25" Whiteboard/PVC Edge Banding
H	.75" Standard High Pressure Laminate with T-Mold
S	1.25" Supreme High Pressure Laminate with Protect Edge
C	1" Chem-Res/3mm Edge Banding
P	.75" Solid Phenolic/Beveled Edge
T	.75" Solid Trespa/Beveled Edge
E	1" Solid Epoxy/Beveled Edge
STRET	1.75" Stainless Steel with Safety Return Edge
ST	1.75" Stainless Steel with Straight Edge

Using Epoxy tables in mobile applications with casters voids the warranty.

Frame Color Options



Textured Black



Soft Grey

Model Number Configuration

Model Number	Size	Color (if applicable)
HDT3	2448	H GY
Frame Number	Top	

All tables wider than 30", longer than 72", or with Epoxy/Trespa/Stainless Steel tabletops will include a set of gussets

Accessories Model Number Configuration

Core Model #

CAST-3
Frame #

Model# Description

CAST-	4 heavy duty casters and gusset
PEG24-	2 Peg boards with 50 Pegs for 24"W Tables
PEG30-	2 Peg boards with 50 Pegs for 30"W Tables

(for example, "3" should be used for accessories used for table frame # HDT3)

Standard Edges *No minimum required*



Vinyl T-Molding | Black (TM)



Protect Edge | Black (PE)



3MM PVC Edge Banding | Black (EB)

Premium Edges *Subject to minimum quantity and upcharge*

VINYL T-MOLD



Navy (TN)



Green (TG)



Red (TR)



Brown (TO)



Beige (TB)



Silver (TS)



Medium Grey (TE)



Light Grey (TL)

PROTECT EDGE



Navy (PN)



Green (PG)



Red (PR)



Purple (PP)



Orange (PO)



Beige (PB)



Dark Grey (PD)



Medium Grey (PM)



Light Grey (PL)

3MM PVC EDGE BANDING



Navy (EN)



Green (EG)



Red (ER)



Purple (EP)



Beige (EE)



Dark Grey (ED)



Medium Grey (EM)



Light Grey (EL)

Trending Standard Laminates No minimum required



Ashwood Bone
AH



Weathered Ash
ED



Silver Riftwood
SI



Black Riftwood
BR



Cream Softwood
CJ



Danish Maple
DA



Taupe Walnut
DY



Planked Urban Oak
PU



Formal Walnut
FQ



Clove Spice Cherry
CX



Antique Mango
AM



Buff Elm
BM



Camel Elm
CM



Graphite Elm
EG



Swede Rift Oak
WE



Scandi Rift Oak
RO



Cherry Walnut
YC



Pecan Walnut
QW



Sand Maple
ZM



Finnish Oak
FK



Millennium Oak
MK



Wild Cherry
WI



Gallery Teak
GK



Acajou Mahogany
AC



Prestige Walnut
PQ



Aluminum
AU



Stainless
LS



Blackened Steel
BS



Starched Paperfold
SP



Origami Paperfold
OR



Washi Paperfold
PD



Pale Brushstroke
QB



Wood Brushstroke
WQ



Earthenware
Brushstroke
EB



Carrara Bianco
ZC



Neo Cloud
UD



Patine Concrete
QO



Folkstone Celesta
YF



Gray Grafix
GX



Stone Grafix
SX



Graphite Grafix
GX



White Twill
WW



Neutral Twill
NU



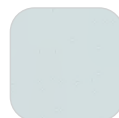
Graphite Twill
WG



Cotton Cloth
TT



Woolen Cloth
WK



Glass Cloth
GL



Sheer Fabric
SQ



Muslin Fabric
MF



Gray Fabric
QF



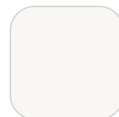
Chambray Fabric
ZF



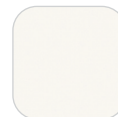
White
WF



Brite White
ZW



Dover White
DO



Mission White
MS



Pearl
QE



Almond
AA



Pumice
QP



Olyster Gray
OY



Platinum
QL



Fog
FG



Mouse
OU



Otter
OE

Trending Standard Laminates No minimum required



Earth
YE



Dark Chocolate
DK



Storm
SJ



Graphite
GI



Black
BK



Blush
BQ



Stop Red
RD



New Burgundy
BU



Vibrant Green
VN



Spectrum Green
QG



Jadeite
JA



Green Slate
GS



Clementine
CQ



Gold Braze
GB



Chrome Yellow
YL



Liquid Glass
LQ



Fossil
FZ



Winter Sky
SY



Denim
DN



Earthenware
EQ



Spectrum Blue
SB



Navy Blue
NB



Cassis
XS



Purple Dye
PY

Choose any laminates from:

May be subject to minimum quantity and upcharge



Other Standard Laminates No minimum required



Robin
RN



Port
PO



Regimental Red
RR



Hollyberry
RE



Candy Apple
CD



Dragon Fire
DF



Orange Grove
OG



Hunter Green
GR



Ocean
OC



Cornflower
FF



Persian Blue
BL



Lapis Blue
LB



Catalina
CI



Indigo
IN



Gumball
GM



Concord Grape
CG



Graphite Nebula
GN



Asian Night
AN



Rustic Slate
RS



Forged Steel
FS



Figured Mahogany
MY



Windsor Mahogany
WM



Lowell Ash
LA



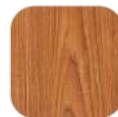
Burnished Chestnut
CT



Buka Bark
KB



River Cherry
RC



Nepal Teak
NT



Wild Cherry
CH

Other Standard Laminates

No minimum required



Bannister Oak
OK



Castle Oak
CO



Limber Maple
LM



Kensington Maple
KS



Fusion Maple
FM



Manitoba Maple
MT



Almond Leather
AL



Boardwalk Oak
BD



Steel Mesh
SL



Slate Grey
SG



Mystic Night
MN



Pewter Brush
PB



Windswept Pewter
WP



Twilight Zephyr
TZ



Sheer Mesh
SM



Crisp Linen
CL



High Rise
HR



Frosty White
FW



White Sand
WS



Titanium EV
EV



Carbon Ev
CE



Evening Tigris
ET



Bronze Legacy
BZ



Pearl Soapstone
PS



Grey Glace
GG



Grey Nebula
GY



Platinum
PL



Fashion Grey
GF



White Nebula
WN



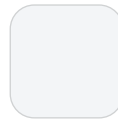
White Tigris
TW



Grey
RG



Grey Pampas
PP



Designer White
DW



Blackbird
CK



Black
BK



Maroochy Brush
MB



Sunny Side Up
UP



Island
IS



Fresh Cut
FE



Atlantis
AT



Brittany Blue
BB



Woolamai Brush
WO



Navy Legacy
NL



Coffee Bean
CB



Montana Walnut
WT



Windswept Bronze
WZ



Pinnacle Walnut
PN



Fonthill Pear
FP



Harvest Maple
HM



New Age Oak
NW



Monticello Maple
MP



Natural Almond
NA



Neutral Glace
GC



Desert Zephyr
DZ



Natural Tigris
NG



Earthen Warp
EW



Pewter Mesh
PW



Green Tigris
GT



Dove Grey
DG



Tailored Linen
TA



North Sea
NS



Pressed Linen
LN



Cloud Nebula
CN

Premium Laminates

Minimum Quantity, Upcharge and 10 week lead time apply



Marmalade
ML



Quince
QN



Wheat Berry
BY



Kale Leaf
KL



Blue Curacao
CR



Biltmore Cherry
BC



Williamsburg Cherry
WC



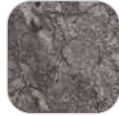
Xanadu
XD



Skyline Walnut
SW



Charcoal Velvet
CV



Andora Shadow
AW



White Cypress
CY



White Driftwood
WD



Grey Elm
GE



Portico Teak
PT



Italian Silver Ash
IA



Cosmic Strandz
CS



Ink Vesta
IV



Gold Alchemy
GA



Whiteboard
WB

**IF YOU DON'T
SEE A LAMINATE,
JUST ASK!**

Custom Logo Options

Upcharge and extended lead times apply

*Elevate Every Space
with Personalized Designs!*

**Customize Your Laminate With
A Design Inspired By YOUR LOGO**



**JUST SEND US
A LOGO FILE!**

BULLDOGS



Butcherblock Finishing Options

Limited Warranty: Since Natural Wood Products rely heavily on the care they receive, Butcherblock Tabletops have One Year Warranty. The rest of the parts of the product still carry a Ten Year Warranty.

STANDARD



Urethane-Based Satin Finish

Code: BB

CORE MATERIAL

Solid Hard Maple Edge Grain Top

FINISH

Proprietary Urethane-Based Satin Finish

EDGE

Long Edge Beveled • Square Ends

THICKNESS

1.75"

FOOD SAFE

Yes

MAINTENANCE

Recommended to re-finish every 2-3 weeks depending on usage.

Refinishing can be done fairly quickly using a rag and Emmet's Good Stuff Gel Urethane



CUSTOM



Varnique Semi-Gloss Finish

Code: BV

Upcharge and Extended Lead Time apply

CORE MATERIAL

Solid Hard Maple Edge Grain Top

FINISH

Natural Penetrating Oil Finish

EDGE

Long Edge Beveled • Square Ends

THICKNESS

1.75"

FOOD SAFE

Yes

MAINTENANCE

Recommended to re-finish every 3-4 weeks depending on usage.

Refinishing can be done fairly quickly using a rag and Boos® EZ-DO Finish



Stainless Steel Tabletop Edge Styles

NSF

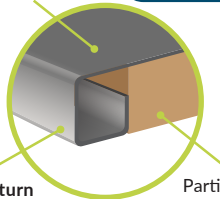
SAFETY RETURN

Code: STRET



Stainless Steel Top

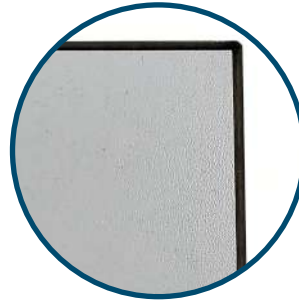
Safety Return



Particleboard Core

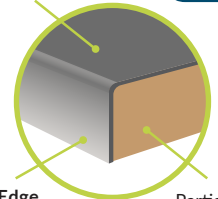
STRAIGHT EDGE

Code: ST



Stainless Steel Top

Straight Edge



Particleboard Core

SURFACE SPECIFICATIONS

- Heavy-Duty 16GA Thickness
- Grade 304: High Nickel Content Type 300 Stainless Steel, #4 Polish
- 1/4" Radius on All Top Edges & Vertical Corners
- 1-3/8" Thick Particle Board Underlayment with Melamine Backing

MAINTENANCE

WARNING

Stainless steel resists corrosion due to a thin, invisible film created by its 12%-30% chromium content. However, if this film is damaged or scratched, the steel can corrode. Factors like chlorides in cleaners, water, food particles, and salt can weaken the film. Proper maintenance and cleaning are essential to preserve the film and ensure the equipment's durability.

Cleaning Instructions



Use the proper tools, clean water, and non-chloride cleaning solutions to clean dirty stainless steel surfaces. Avoid letting liquids, food particles, dirt, or any other debris sit on the stainless steel for extended periods. Refrain from using chlorine bleach, but if it is used, rinse thoroughly with water right away and dry the surface with a soft, clean towel. Always clean and wipe along the direction of the stainless steel's polish lines.

Restoring and Polishing Your Stainless Steel Tabletop



It is recommended to use a stainless steel cleaner specifically designed to polish and restore stainless steel surfaces. Choose a natural, food-safe formula that is suitable for all stainless steel surfaces used in food preparation.

Always clean and wipe in the direction of the polish lines to maintain its smooth finish and prevent scratches.

