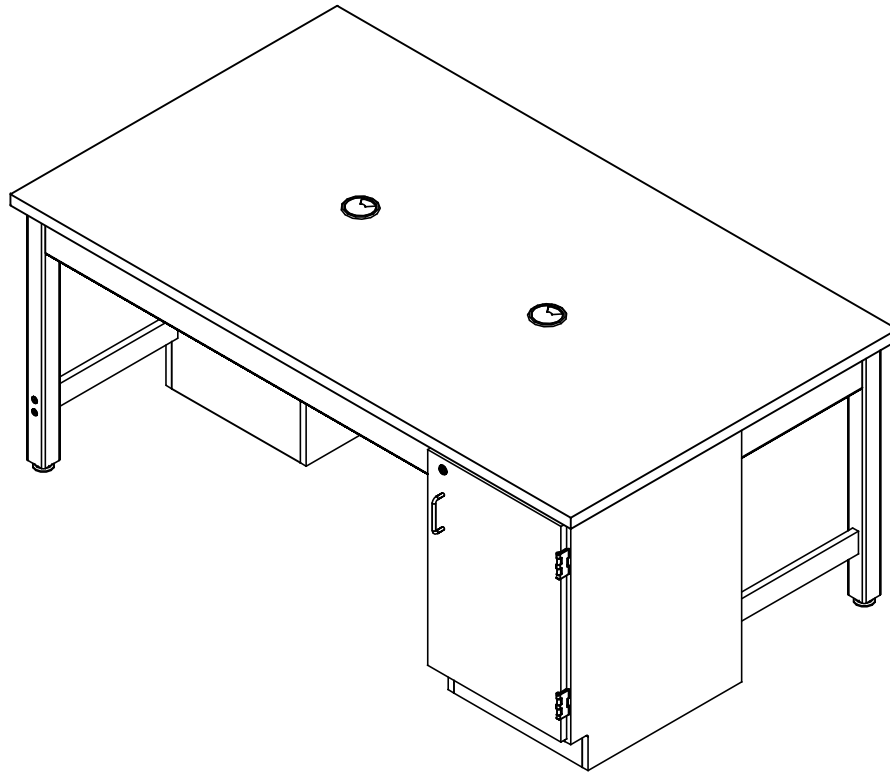


SEWING MACHINE TABLE-DOUBLE

SMT-7242 ASSEMBLY INSTRUCTIONS



NOTE:

1. MODEL VIEWS MAY NOT REPRESENT EXACT MODEL PURCHASED

A	CREATED ASSEMBLY INSTRUCTIONS	2/27/14	EMR	-
REV.	DESCRIPTION	DATE	NAME	ECN NO.
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 DECIMALS: .X = ± .030
 .XX = ± .020
 .XXX = ± .010
 ANGLES: = ± 1°
 CABINET SQUARENESS = ± .0625

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APR BY:		DATE APR:	
APR BY:		DATE APR:	



TITLE:
 SEWING MACHINE TABLE - DOUBLE
 ASSEMBLY INSTRUCTIONS

DRAWING NUMBER:

SMT-7242

SCALE:

NTS

SHEET:

1 OF 10

REVISION:

REV A

TOOLS REQUIRED

CONTACT CEMENT
DRILL
½" WRENCH
½" SOCKET & TORQUE WRENCH - OPTIONAL
4MM ALLEN WRENCH
SQUARE BIT DRIVER

ASSEMBLY COMPONENTS

ITEMS INCLUDED	PART #	PART DESCRIPTION	QTY
TOP	17-0058	TOP, PLAM, 1.25X42X72, ALMOND	1
SCREWS - TOP	100641	SCREW, #8X1 ¾" QUAD RD WASH HD	10
CABINET ASSEMBLY	N/A	B95 - 29H x 18W x 22D	2
SHORT APRON	N/A	SHORT APRON - 0.81"THK x 4.50"W x 15.75"L	2
LONG APRON	N/A	LONG APRON - 0.81"THK x 4.50"W x 49.75"L	2
CORNER BRACKET	100077	CORNERS, STEEL TABLE APRON	2
SCREWS - CORNER BRACKET	100037	SCREW, #10X5/8 QUAD PNHD LUB	8
LEGS	501100	LEG, MPL 2.25X2.25X28.25	2
LEG HARDWARE	520001	LEG HARDWARE KIT, 1 LEG	2
BRACE	N/A	BRACE - 0.75"THK X 2.50"W X 17.50"L	2
CONFIRMATS - CABINET	228564	SCREW, 7MMX50MM, ALLENHEAD, BLACK	4
CONFIRMATS - BRACE	227578	SCREW, 7MMX90MM, ALLENHEAD, BLACK	4
L BRACKET	100355	BRACKET, RAIL 1.25X1.25X4.25	4
SCREWS - L BRACKET	100649	SCREW, #8X¾" PHIL TRUSS HEAD SMS	16
RUBBER BASE MOLDING	100283	RUBBER BASE MOLDING (SOLD BY FOOT)	14
STAINLESS STEEL CORNERS	100057	CORNERS-STAINLESS STEEL, BASE	8
SCREWS - BASE	100064	SCREW, #6X ½ PTH SMS SS SCREW	32
GROMMETS	100767	GROMMET, 3.125, BLK	2

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TITLE:
 SEWING MACHINE TABLE - DOUBLE
 TOOLS AND ASSEMBLY COMPONENTS

DRAWING NUMBER:

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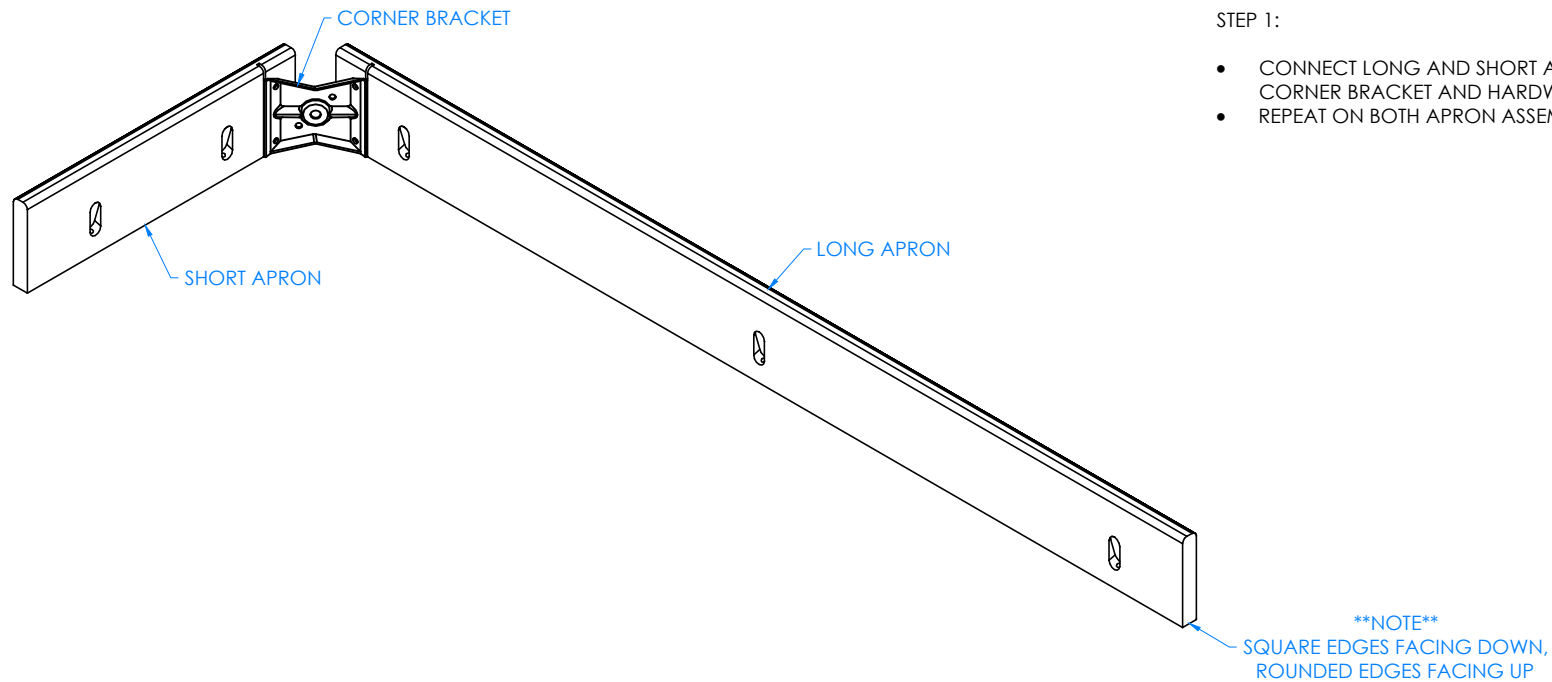
SHEET:

2 OF 10

REVISION:

REV A

REV.	DESCRIPTION	DATE	NAME	ECN NO.
A	CREATED ASSEMBLY INSTRUCTIONS	2/27/14	EMR	-
REVISION LEVEL				



STEP 1:

- CONNECT LONG AND SHORT APRONS TOGETHER WITH CORNER BRACKET AND HARDWARE PROVIDED.
- REPEAT ON BOTH APRON ASSEMBLIES.

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 $XXX = \pm .010$
 ANGLES: $= \pm 1^\circ$
 CABINET SQUARENESS: $= \pm .0625$

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TITLE:
 SEWING MACHINE TABLE - DOUBLE
 ASSEMBLY INSTRUCTIONS

DRAWING NUMBER:

SMT-7242

SCALE:

NTS

SHEET:

3 OF 10

REVISION:

REV A

A	CREATED ASSEMBLY INSTRUCTIONS	2/27/14	EMR	-
REV.	DESCRIPTION	DATE	NAME	ECN NO.
REVISION LEVEL				

INSERT HANGER BOLT
THROUGH HERE WITH LOCK
WASHER AND HEX NUT

STEP 2:

- INSERT HANGER BOLT ON ONE LEG THROUGH THE CORNER BRACKET AND INSERT LOCK WASHER AND HEX NUT.
- SCREW ON NUT USING A $\frac{1}{2}$ " WRENCH OR $\frac{1}{2}$ " SOCKET AND TORQUE WRENCH.
- DO NOT TIGHTEN ALL THE WAY.

CLOSE UP OF CORNER LEG ASSEMBLY

NOTE:

1.

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$\frac{3}{8}$ = $\pm .010$	APR BY:		DATE APR:	
ANGLES: $\pm 1^\circ$	APR BY:		DATE APR:	
CABINET SQUARENESS: $\pm .0625$	APR BY:		DATE APR:	

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SEWING MACHINE TABLE - DOUBLE
ASSEMBLY INSTRUCTIONS

REV.	DESCRIPTION	DATE	NAME	ECN NO.
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REVISION LEVEL				

DRAWING NUMBER:

SMT-7242

SCALE:

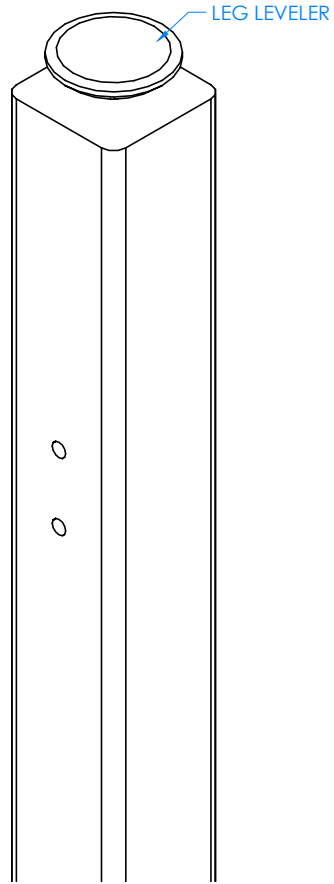
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SHEET:

4 OF 10

REVISION:

REV A



STEP 3:

- SCREW LEG LEVELER INTO T-NUT ON BOTTOM OF LEGS.

CLOSE UP OF LEG LEVELER ASSEMBLY

NOTE:

1.

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REV.	DESCRIPTION	DATE	NAME	ECN NO.
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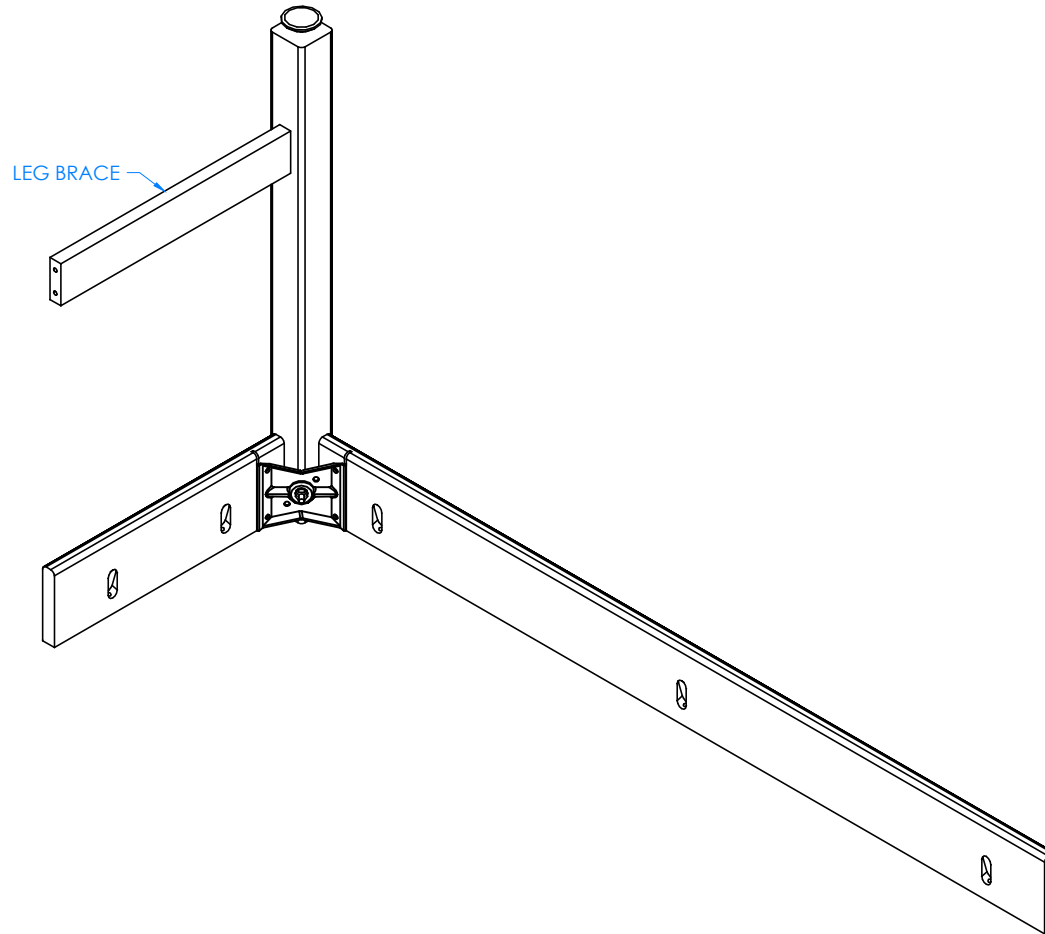
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TITLE:
SEWING MACHINE TABLE - DOUBLE
ASSEMBLY INSTRUCTIONS

DRAWING NUMBER:	SCALE:	SHEET:	REVISION:
SMT-7242	NTS	5 OF 10	REV A



STEP 4:

- ATTACH BRACE TO LEGS.
- INSERT THE CONFIRMATS INTO ONE LEG AND SCREW INTO BRACE.
- MAKE SURE BRACE IS STRAIGHT AND ALL CONFIRMATS ARE TIGHT.
- GO BACK TO STEP 2 AND TIGHTEN UP THE HANGER BOLT FOR EACH LEG USING A $\frac{1}{2}$ " WRENCH OR $\frac{1}{2}$ " SOCKET AND TORQUE WRENCH, TO A MINIMUM OF 12 FT LBS BUT NOT TO EXCEED 17 FT LBS.

NOTE:

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 ASSEMBLY INSTRUCTIONS

DRAWING NUMBER:

SMT-7242

SCALE:

NTS

SHEET:

6 OF 10

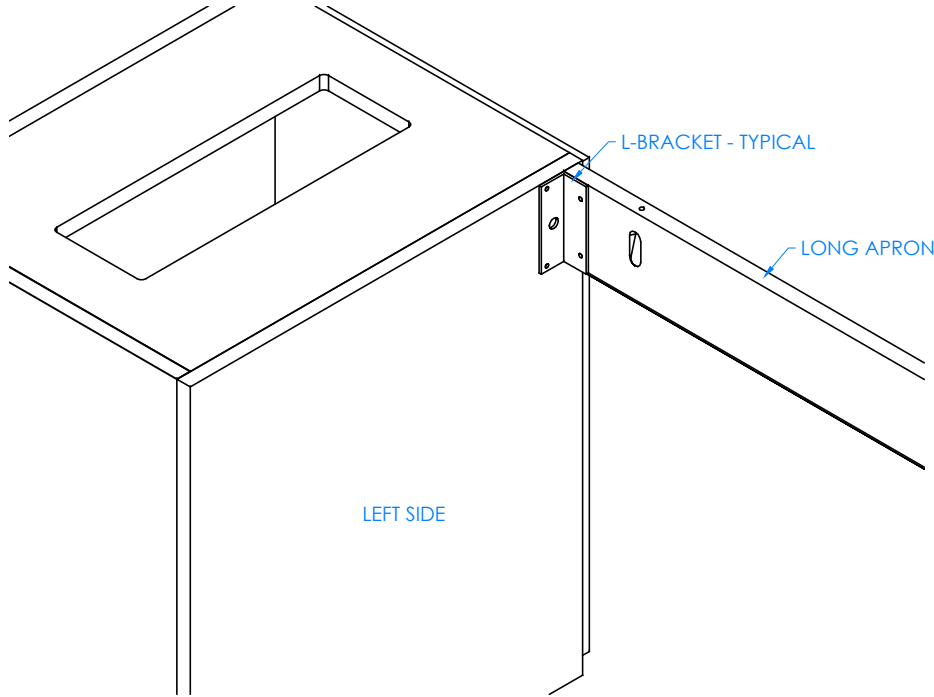
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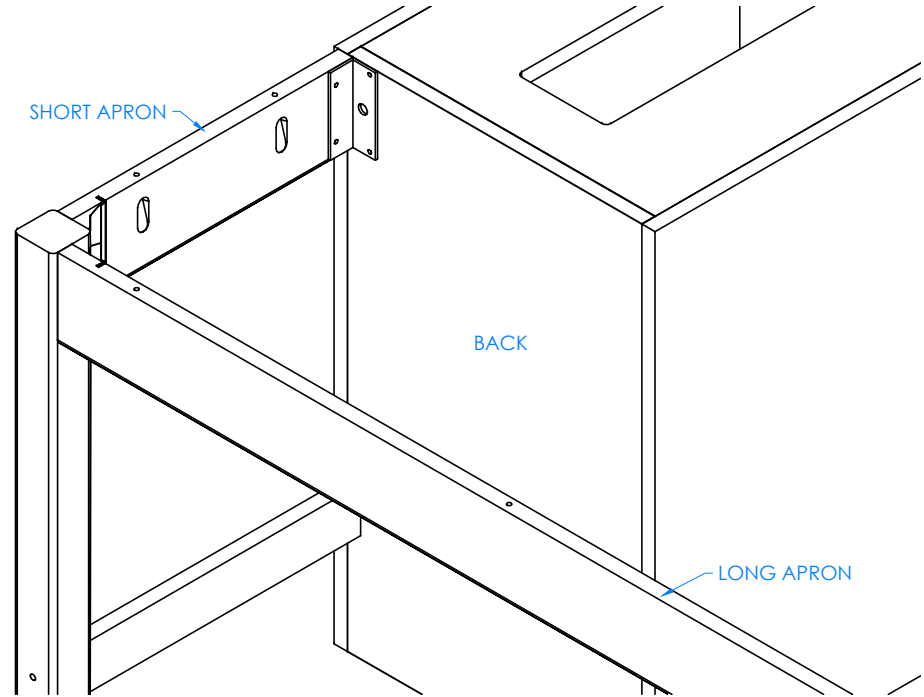
A	CREATED ASSEMBLY INSTRUCTIONS	2/27/14	EMR	-
REV.	DESCRIPTION	DATE	NAME	ECN NO.
REVISION LEVEL				

STEP 5:

- TURN APRON ASSEMBLY OVER ONTO THE LEG.
- ALIGN LONG APRON TO LEFT SIDE OF CABINET IN PROPER LOCATION AND SHORT APRON ONTO BACK OF OTHER CABINET.
- ATTACH L-BRACKET TO LEFT SIDE OF CABINET AND BACK OF OTHER CABINET.
- MAKE SURE L-BRACKETS ARE FLUSH WITH TOP EDGES OF APRON AND CABINET SIDE AND BACK.



CLOSE UP OF LEFT SIDE OF CABINET AND LONG APRON ASSEMBLY



CLOSE UP OF BACK SIDE OF CABINET AND SHORT APRON ASSEMBLY

NOTE:

1.

REV.	DESCRIPTION	DATE	NAME	ECN NO.
A	CREATED ASSEMBLY INSTRUCTIONS	2/27/14	EMR	-
REVISION LEVEL				

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DRAWING NUMBER:

SMT-7242

SCALE:

NTS

SHEET:

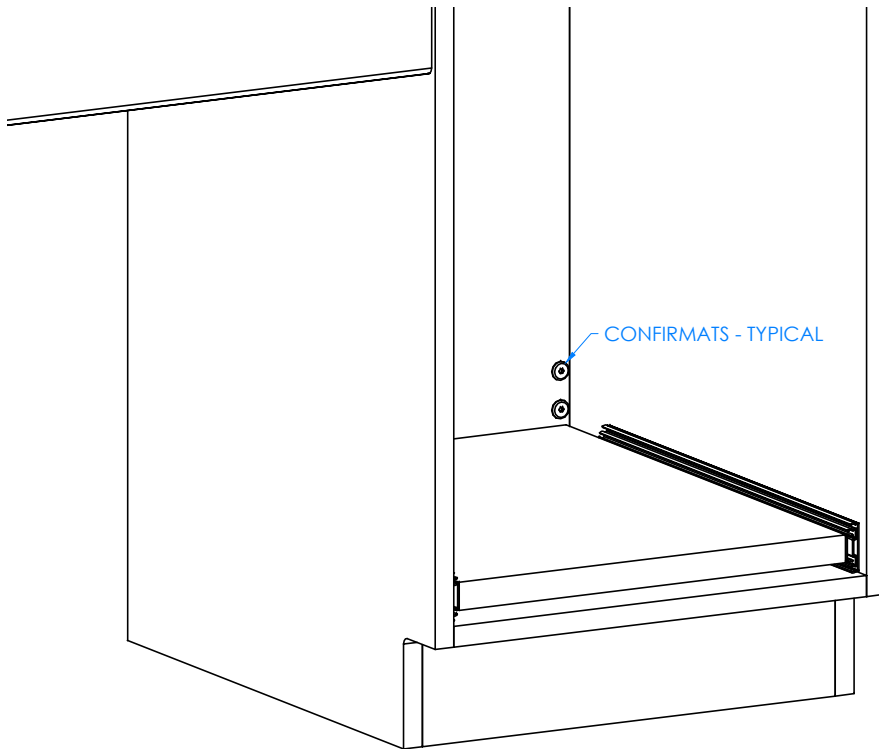
7 OF 10

REVISION:

REV A

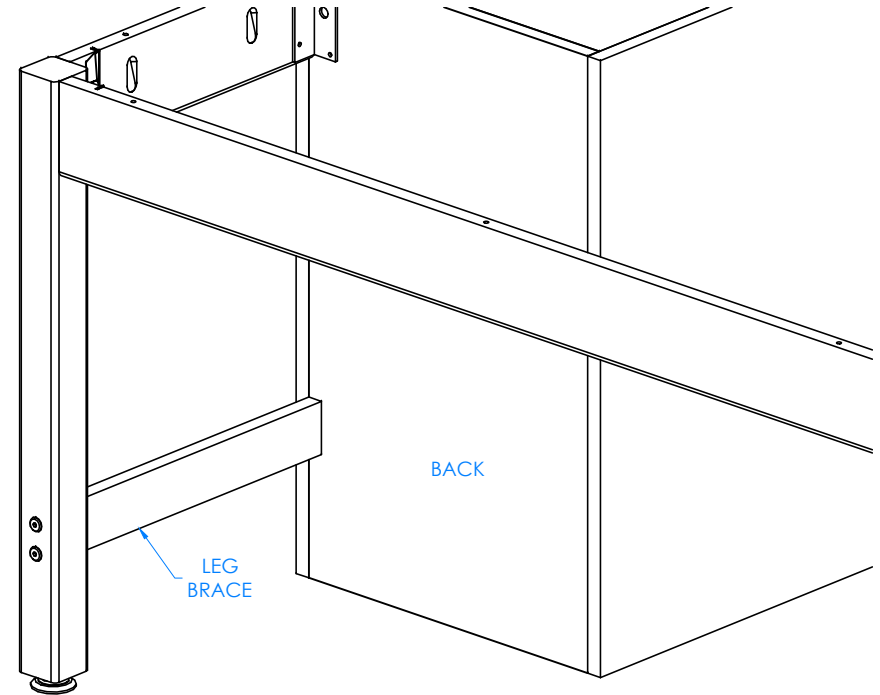
STEP 6:

- ALIGN UP LEG BRACE WITH BACK OF CABINET IN PROPER LOCATION.
- ATTACH FROM INSIDE THE CABINETS WITH HARDWARE PROVIDED.
- REPEAT STEPS 1-6 FOR OTHER APRON ASSEMBLY AND CABINET.



CONFIRMATS - TYPICAL

INSIDE OF CABINET



BACK

LEG
BRACE

OUTSIDE OF CABINET

NOTE:

1.

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SMT-7242

SCALE:

NTS

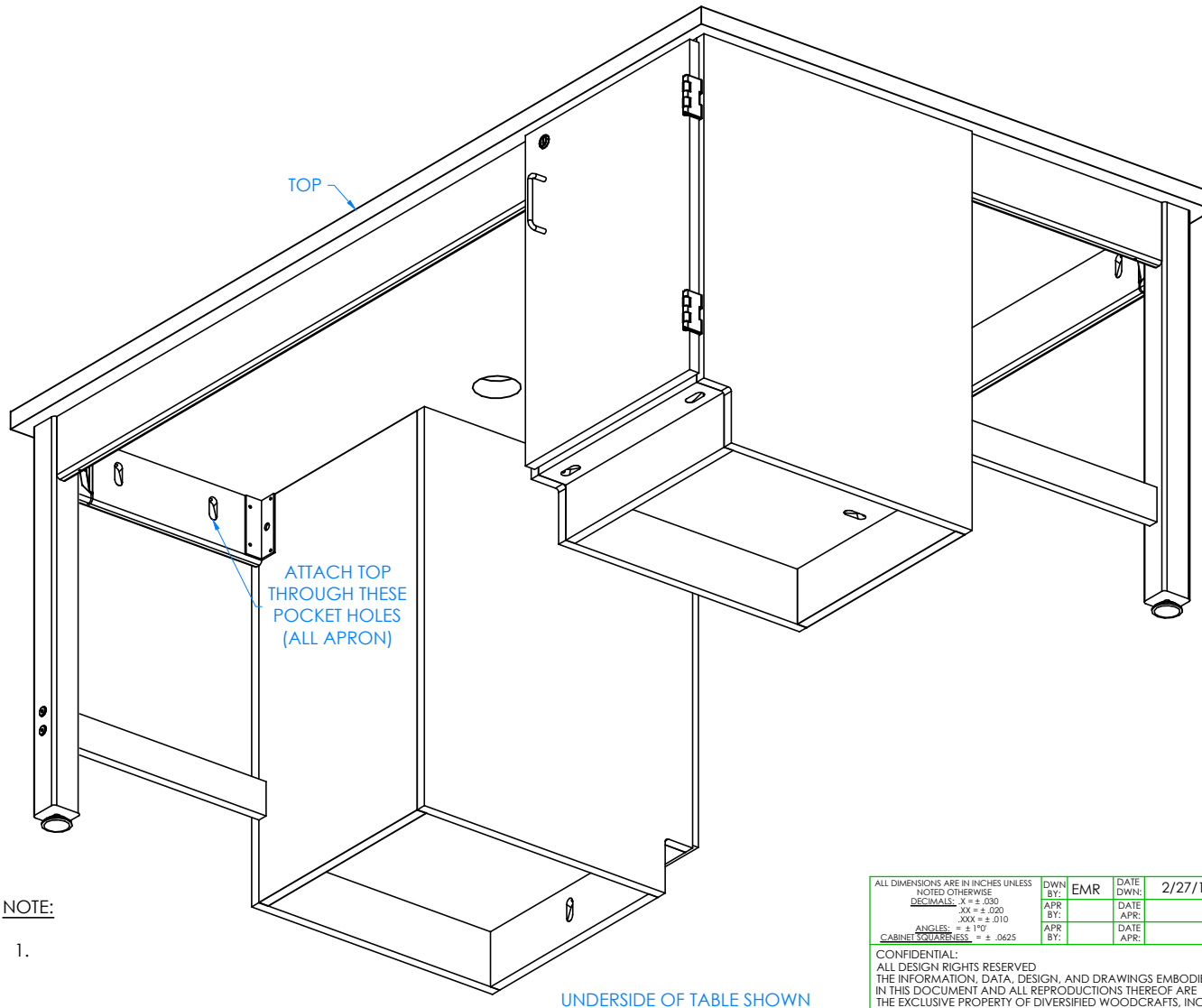
SHEET:

8 OF 10

REVISION:

REV A

A	CREATED ASSEMBLY INSTRUCTIONS	2/27/14	EMR	-
REV.	DESCRIPTION	DATE	NAME	ECN NO.
REVISION LEVEL				



NOTE:

1.

STEP 7:

- PLACE TOP ONTO UNIT WITH PROPER OVERHANG (CENTERED ON TABLE).
- WITH A SQUARE BIT DRIVER, ATTACH TOP TO TABLE BY SCREWING INTO POCKET HOLES LOCATED ON EACH APRON WITH HARDWARE PROVIDED.

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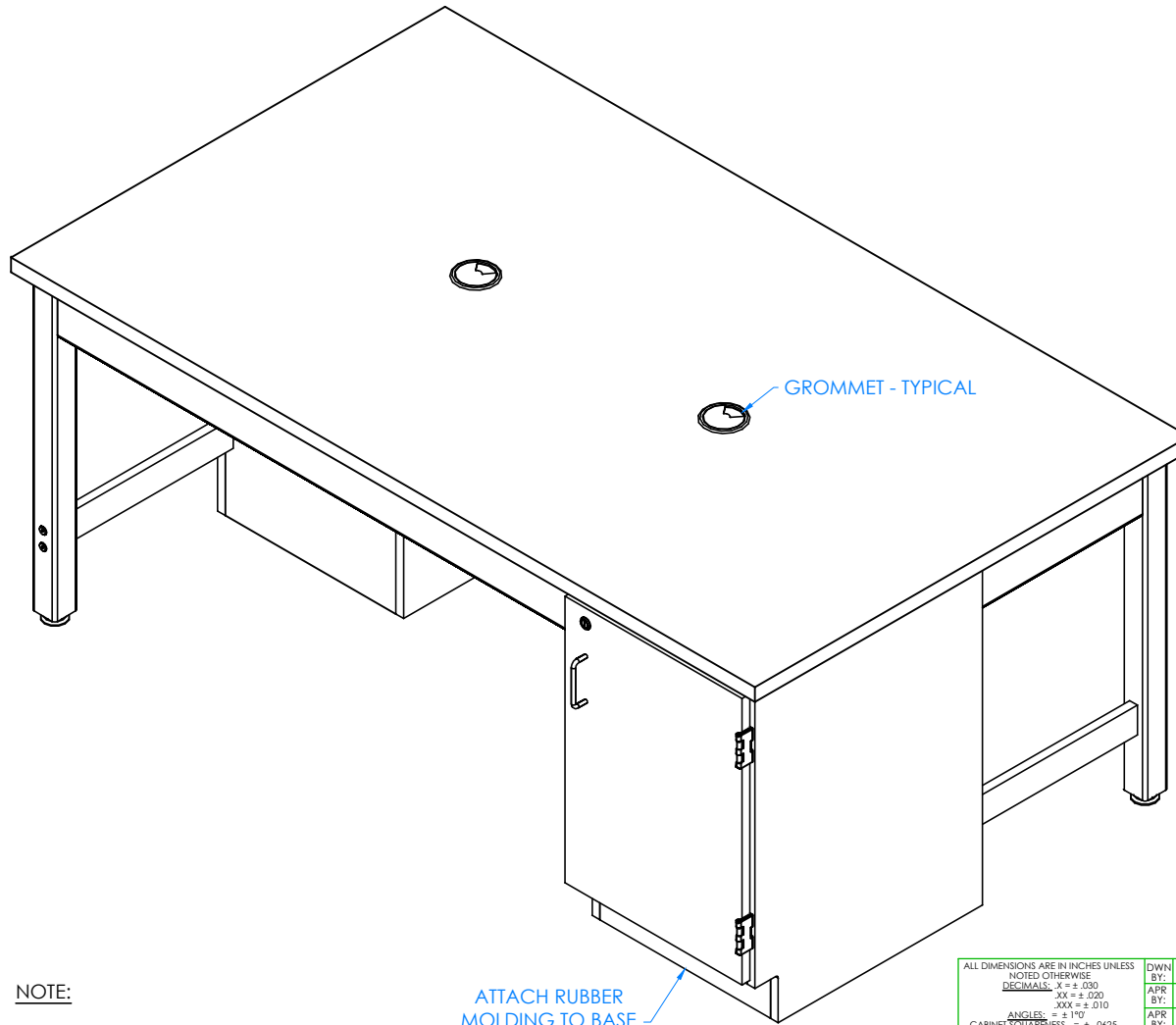
NTS

SHEET:

9 OF 10

REVISION:

REV A



NOTE:

1.

STEP 8:

- ATTACH RUBBER MOLDING TO BASE OF CABINETS USING CONTACT CEMENT.
- SCREW STAINLESS STEEL CORNER BRACKETS ON EACH CORNER OVER BASE MOLDING WITH HARDWARE PROVIDED.
- SET TABLE IN PLACE.
- ADJUST LEG LEVELERS TO LEVEL TABLE.
- PLACE GROMMETS IN TOP.

ATTACH RUBBER
MOLDING TO BASE
(BOTH CABINETS)

COMPLETE UNIT SHOWN

REV.	DESCRIPTION	DATE	NAME	ECN NO.
A	CREATED ASSEMBLY INSTRUCTIONS	2/27/14	EMR	-
REVISION LEVEL				

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ASSEMBLY INSTRUCTIONS

DRAWING NUMBER:	SCALE:	SHEET:	REVISION:
SMT-7242	NTS	10 OF 10	REV A